# Stealth II CONTINUOUS MOTION CARTONER



The Stealth II continuous motion cartoner from MGS Machine uses a rotary arm to dispense flattened cardboard cartons before erecting them and filling them with a a variety of different products.

The pharmaceutical cartoning system can operate continuously without human labour, increasing output significantly.

## FEATURES

- Small footprint requires less floor space.
- Simplified user and diagnostic mode accessed through on screen display
- Servo-based design means fewer moving parts reducing maintenance and providing greater accuracy at high speeds.
- Pre-designed infeed solutions provides for flexibility in handling tubes, vials, bottles, pouches, etc as well as literature insertion.
- Powered carton magazine is ergonomically correct and loads easily.
- Unique guard scheme allows for walk-in access to the machine for cleaning, maintenance and changeover.
- Standard carton pre-break eliminates carton setup failures.
- No tool, quick change carton set-up masks, drop-in plows and guides and HMI recipes reduce changeover time.
- Fall-through containment shelving and guarding design for easy access and clear sight lines.
- Construction fully supports ANSI/PMMI B1.55.1-2006 safety and cGMP guidelines.
- Pharmaceutical validation assistance is included.





## IMPACT AUTOMATION SOLUTIONS

Unit 2 • 52 Holker St Silverwater NSW 2128 Australia • T +61 (0)2 9648 6000 W www.impactautomation.com.au Agents for: MGS, Lakewood Process Machinery, AZCO, A-One Packaging, Modular Packaging

## Stealth II CONTINUOUS MOTION CARTONER



#### **OPTIONAL FEATURES**

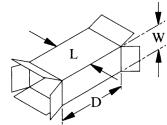
- Automatic product handling/collating
- Insert feeding
- Coding/Printing
- Bar code verification
- Open flap detection
- Vision verification
- Vision integrateed with HMI
- Cam in OR adjustable infeed buckets
- Transferable batch record file
- Remote diagnostic unit

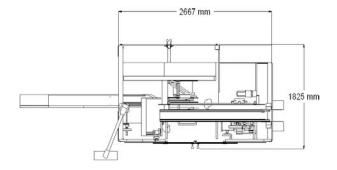
#### **CARTON STYLES**

- Economy or FOL Glue End
- Straight tuck
- Reverse tuck
- Airplane tuck
- Fifth panel cartons

#### SPECIFICATIONS

- OUTPUT: Up to 400 CPM
- POWER: 230VAC, 3 phase, 50-60hz
- AIR: 5 SCFM @ 80 PSI
- MAGAZINE: 72" long, powered, horizontal





| Centers | Length                     | Width                       | Depth                        | Max<br>Speed |
|---------|----------------------------|-----------------------------|------------------------------|--------------|
| 3"      | .75 - 1.88 in<br>19 - 48mm | .38 - 3.00 in<br>9.5 - 76mm | 2.25 - 6.50 in<br>57 - 165mm | 400 CPM      |
| 4.50"   | .75 - 3.38 in<br>19 - 86mm | .38 - 3.00 in<br>9.5 - 76mm | 2.25 - 6.50 in<br>57 - 165mm | 325 CPM      |
| 6"      | .75 - 4.0 in<br>19 - 100mm | .38 - 3.00 in<br>9.5 - 76mm | 2.25 - 6.50in<br>57 - 165mm  | 250 CPM      |



### **IMPACT** AUTOMATION SOLUTIONS

Unit 2 • 52 Holker St Silverwater NSW 2128 Australia • T +61 (0)2 9648 6000 W www.impactautomation.com.au Agents for: MGS, Lakewood Process Machinery, AZCO, A-One Packaging, Modular Packaging